

# Bearing race and seal driver set K 212

## Operating instructions:

1. Place the selected drive flange A on the end of the mandrel B. For guidance the outside diameter of the drive flange should be slightly smaller than the outside diameter of the bearing or outside seal.
2. Secure the drive flange to the mandrel with the retaining bolt C. Do not overtighten.
3. Align the seal/bearing assembly and drive into place by striking the end of the mandrel. The largest diameter face should be used to drive seals, see diagram.

### IMPORTANT:

ONLY STRIKE THE MANDREL B WITH A SOFT FACED HAMMER, FAILURE TO DO THIS COULD RESULT IN DAMAGE TO THE MANDREL AND OR COMPONENTS.

### Set includes one of each of the following drivers:

- No. 1 – Size 39.5 mm
- No. 2 – Size 44.5 mm
- No. 3 – Size 50.0 mm
- No. 4 – Size 59.0 mm
- No. 5 – Size 63.0 mm
- No. 6 – Size 65.0 mm
- No. 7 – Size 72.0 mm
- No. 8 – Size 76.0 mm
- No. 9 – Size 81.0 mm

